

Outline

Outboard Cooling System  
Course Title

SE124  
Dept. & Course No.

**I. COURSE DESCRIPTION:**

This course covers the principles of operation of outboard cooling system, trouble-shooting of cooling systems and the service, maintenance, removal, repair and re-installation of all cooling system components.

**II. SEMESTER CREDITS:** 2

**III. CONTACT HOURS PER WEEK:** 2      3      5  
Lec      Lab      Total

**IV. PREREQUISITES:** SE112 & SE113

**V. STUDENT LEARNING OUTCOMES:**

**VI. COURSE CONTENTS:**

Upon the completion of the course, the students will be able with 65% accuracy to:

1. Explain how the water cooling system of an outboard works.

**A. Cooling System**

1. Water pump housing
2. Wet sleeve housing
3. Impeller pump
4. Water intake
5. Water jacket
6. Thermostat
7. Water tube

2. Remove, repair, and reinstall all components of the water cooling system.

3. Test-run the water cooling system.

4. Explain and demonstrate service, repair and maintenance of an outboard cooling system.

**B. Service, Repair & Maintenance**

1. Water channels
2. Pump inlet port
3. Pump outlet port
4. Water indicator

**VII. MATERIALS AND EQUIPMENT**

- A. Outboard Engine of any kind
- B. 2 hp – 275 hp
- C. Impeller housing
- D. Impeller (Synthetic rubber)
- E. Sealant (Form a gasket type)
- F. Impeller key

**VIII. TEXTS**

Required Text(s)

Roth, Alfred C. Small Gas Engines. South Holland, Illinois. The Goodheart-Wilcox, 2012.

**IX. METHOD OF INSTRUCTION**

- A. Lecture
- B. Guest speakers
- C. Laboratory work
- D. Audio/Visual
- E. Demonstration/discussion
- F. Individualized instruction
- G. Reinforcement/enrichment activities

**X. METHOD OF EVALUATION**

The components with corresponding weight in percent included in the computation of the total grade:

Final Exam .....	15%
Mid-term .....	15%
Tests and homework .....	20%
Projects .....	<u>50%</u>
Total .....	100%

Transmutation of percent to letter grade is as follows:

- 90 - 100 = A
- 80 - 89 = B
- 70 - 79 = C
- 65 - 69 = D
- 0 - 64 = F

## TASKS

**SE124 Outboard Cooling System**  
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Credits: 2   1   48  
Lec   Lab   Ttl. Lab Hrs

SLO #1-3

24 hrs

1. Remove and install water pump housing
2. Remove & install water pump key
3. Replace worn parts of entire cooling system
4. Service water jackets
5. Replace water intake if damage & service
6. Replace worn parts and test run
7. Service and test thermostat

SLO #4

24 hrs

1. Open and inspect water channels for wear, blockages and faults
2. Repair and service water pump inlet port
3. Repair and service water pump outlet port
4. Remove and clean the screen in a lower unit

